## **DECLARATION AND POWER OF** ATTORNEY FOR PATENT APPLICATION

Page 1 of 3
ATTORNEY'S DOCKET NO. TS-6377 (US)

As a below named inventor, I hereby declare that:

inventor (if only one name is matter which is claimed and	ess, and citizenship are as stated be listed below) or an original, first an for which a patent is sought on the of which is attached hereto unless the	d joint inventor (if plural names ne invention entitled FORGE V	s are listed below) of the subject
	as United States Application N and was amended on		blication
I hereby state that I have review by any amendment referred to a	ved and understand the contents of the above.	e above-identified specification,	including the claims, as amended
I acknowledge the duty to discl	ose information which is material to	patentability as defined in 27 CF	R § 1.56.
certificate, or § 365(a) of any F below and have also identified International application having	benefits under 35 U.S.C. § 119(a)-(d PCT International application which of d below by checking the box, any g a filing date before that of the applications	designated at least one country of foreign application for patent of	ther than the United States, listed or inventor's certificate, or PCT ed.  Priority
PRIOR FOREIGN APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR I	Not Claimed
02077913.8	Europe		07/02
APPLICATION NUMBER	COUNTRY	DAY/MONTH/YEAR I	
APPLICATION SERIAL NO.  APPLICATION SERIAL NO.	r 35 U.S.C. § 119(e) of any United S	tates provisional application(s) li FILING FILING	DATE
The Blott of Section 1			
designating the United States, in the prior United States or lacknowledge the duty to disclobetween the filing date of the particle APPLICATION SERIAL NO.	r 35 U.S.C. § 120 of any United Stat listed below and insofar as the subje PCT International application in the see information which is material to prior application and the national or PC FILING DATE	ext matter of each of the claims of manner provided by the first potentiability as defined in 37 CF CT International filing date of the STATUS-P.	of this application is not disclosed baragraph of 35 U.S.C. § 112, I R § 1.56 which became available is application.  ATENTED, PENDING, ABANDONED
APPLICATION SERIAL NO.	FILING DATE	STATUS-PA	ATENTED, PENDING, ABANDONED
I hereby appoint the following Trademark Office connected the NAME	attorney(s) and/or agent(s) to prosece erewith:  ATTORNEY/AGENT	cute this application and to trans	act all business in the Patent and TELEPHONE NUMBER
Del S. Christensen	Attorney	33,482	(713) 241-3997
NAME	ATTORNEY/AGENT	REGISTRATION NUMBER	TELEPHONE NUMBER
Richard F. Lemuth	Attorney	30,081	(713) 241-3921
			Revised June 1995
SEND CORRESPON	NDENCE TO:		

(NAME) Del S. Christensen c/o Shell Oil Company **Intellectual Property** P.O. Box 2463 Houston, TX 77252-2463

## DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

ATTORNEY'S DOCKET NO. TS-6377 (US)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

*
DATE SIGNED
CITIZENSHIP
Netherlands
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FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name)	
Anthony Thomas COLE	
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
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POST OFFICE ADDRESS	
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Vligthonic DIMITDIADIC	
Klisthenis DIMITRIADIS THIRD INVENTOR'S SIGNATURE	DATE SIGNED
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Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Greek

Djurre Hans ZIGSLING	*
FOURTH INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Netherlands
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	

## **ASSIGNMENT**

WHEREAS I/we, Johannis Josephus Den Boer, Anthony Thomas Cole, Klisthenis Dimitriadis, and Djurre H. Zijsling have invented a certain improvement in FORGE WELDING OF HEAVY DUTY TUBULARS.

WHEREAS I/we have executed an application for Letters Patent in the United States in connection with this invention.

WHEREAS, SHELL OIL COMPANY, a Delaware Corporation, is desirous of acquiring all rights to this invention in the United States:

NOW THEREFORE for valuable consideration received, I/we hereby assign to SHELL OIL COMPANY, its successors and assigns, all rights to this invention in the United States of America, including all rights in the above-mentioned application and any patent which may be issued thereon in the United States and any other application which may be filed or patent which may be issued in the United States.

AND I/we hereby agree that I/we will upon request execute any instrument which SHELL OIL COMPANY desires to carry this assignment into effect and perfect the title transferred hereby to prosecute the above-mentioned application.

AND the Commissioner of Patents of the United States is hereby authorized to issue Letters Patent of said application to the Assignee.

Johannis Josephus Den Boer	(Witness)
Date	(Witness)
Anthony Thomas Cole	(Witness)
Date	(Witness)
Klisthenis Dimitriadis	(Witness)
Date	(Witness)

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Djurre H. ZIGSLING	(Witness)	* :
Date	(Witness)	
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